

**MASON STAINS** 

### Key to Composition ... see page 81

AI Aluminum Oxide	Al <sub>2</sub> O <sub>3</sub>	Pr Praseodymium Oxide	Pr <sub>6</sub> O <sub>11</sub>
B Boric Acid	B <sub>2</sub> O <sub>3</sub>	Sb Antimony Oxide	Sb <sub>2</sub> O <sub>3</sub>
Ca Calcium Carbonate	CaO	Si Silicon Dioxide	SiO <sub>2</sub>
Co Cobalt Oxide	CoO	Sn Tin Dioxide	SnO <sub>2</sub>
Cr Chromium Oxide	Cr <sub>2</sub> O <sub>3</sub>	Ti Titanium Dioxide	TiO <sub>2</sub>
Fe Iron Oxide	Fe <sub>2</sub> O <sub>3</sub>	V Vanadium	V <sub>2</sub> O <sub>5</sub>
Mn Manganese Dioxide	MnO <sub>2</sub>	Zn Zinc Oxide	ZnO
Ni Nickel Oxide	NiO	Zr Zirconium Dioxide	ZrO <sub>2</sub>

### Using Mason Stains

# For use as a stain in clays as well as for brushwork over or under glaze:

For  $\Delta 10$ : mix 1:1 stain to G200 Feldspar. For  $\Delta 4$ -6: mix 1:1 stain to Nepheline Syenite. For  $\Delta 06$ : mix 1:1 stain to Ferro Frit 3124 or Frit 3110.

- When making your own glazes, liquid glaze should reach the consistency of whole milk. Add Mason Stains by weight as a percentage of dry ingredients. Use .5% to 3% for Green, Black & Blue, or 2% to 8% for Pink, Purple and Yellow.
- When mixing your own clay, add Mason Stains by weight as a percentage of dry ingredients: 2% to 5% for Green, Blue or Black, or 5% to 10% for Pink, Purple and Yellow.
- Engobes and underglazes should reach consistency of cream. Add Mason Stains by weight as a percentage of dry ingredients: 3% to 10% for Green, Blue & Black, or 8% to 15% for Pink, Purple and Yellow.
- When coloring moist clay, allow for 30% water, then add Mason Stains by weight as a percentage of the estimated dry ingredients (ie, 17½lbs dry clay out of 25lbs total wet clay weight).

#### **Reference Notes** (see page 81)

- 1. Can use as porcelain body stain ( $\Delta 6 \& \Delta 10$ )
- 2. Max firing limit 2156° F (1180° C)
- 3. Max firing limit 2390° F (1310° C)
- 4. Max firing limit 1976° F (1080° C)
- 5. DO NOT USE ZINC in the glaze
- 6. Stain may be used with or without zinc
- 7. Zinc not necessary, but gives better results
- 8. Best results with NO zinc
- 9. Glaze must contain 6.7%-8.4% calcium oxide
- \* Encapsulated stains.

• Zinc-free glazes should generally not contain magnesium oxide. Some stain colors containing zinc should be used in glazes without additional zinc. The zinc-free oxide can change the glaze's fired color.

• **Calcium oxide** content (in calcium carbonate) should be 12-15% for best color. Adding the molecular equivalent of calcium oxide with Wollastonite often gives better uniformity, but you should factor in Wollastonite's higher silica content.

Croy Blocks & White	Composition	Notes	<b>1oz</b>	1/4lb	<b>1/2lb</b>	1 lb	5 lbs
Gray, Blacks & White		100	фо о <u>г</u>	ф <b>т</b> 00	¢40.40	¢00.00	¢400.00
MA6500Gray, Sage					\$13.10		
MA6600Black, Best							
MA6612Black, Onyx							
MA6650Black (no cobalt)							
MA6700White (Basic)	AI SI Zr	3-6-8	\$3.00	\$4.60	\$8.35	\$15.10	\$68.50
Browns							
MA6109Deep Brown							
MA6117Redwood					\$10.60		
MA6126HazeInut Brown							
MA6129Golden Ambrosia	Al Cr Fe Zn	3-6-7	. \$3.00	\$5.60	\$10.15	\$18.40	\$83.50
Pinks & Reds							
MA6000Shell Pink							
MA6001Alpine Rose							
MA6003Crimson							
MA6006Crimson, Deep							
MA6020Pink Manganese							
MA6025Coral Red *	Cd Se Si Zr	1-3-6	. \$4.25	\$11.90	\$21.60	\$39.20	\$178.00
MA6026Lobster Red *							
MA6088Dark Red *							
MA6097Red *	Cd Se Si Zr	1-3-6	\$5.00	\$16.58	\$30.10	\$54.70	\$248.50
Oranges							
MA6027Tangerine	Cd Se 7r	1-3-5	\$4 25	\$10.08	\$18.30	\$33.20	\$150.50
MA6028Orange *							
MA6030Mango Orange							
0 0							
Yellows		4.2.0	<b>*- 0</b> 0	¢4400		¢ 47.00	<b>#040 FO</b>
MA6404Vanadium MA6450Praseodymium	AI SN V	1-3-6	. \$5.00				
					\$15.60		
MA6464Zirconium MA6471Old Gold							
MA6479Sunshine Yellow MA6485Titanium							
	01 30 11	1a-5	φ4.20	90.23	\$14.95		
Greens							
MA6200Evergreen							-
MA6201Celadon					\$10.00		-
MA6204Victoria					\$10.30		
MA6209Chrome Green							
MA6219French					\$10.60		
MA6236Chartreuse							
MA6242Bermuda							
MA6266Peacock							
MA6268Sea Green							
MA6280Avocado	AI CO Cr Fe Si Ti V Zn Zr	3-6	. \$4.00	\$10.15	\$18.45	\$33.50	\$152.00
Blues							
MA6300Mazerine							
MA6305Teal	AI Co Cr Si Zn	1-3-6	\$3.00	\$6.93	\$12.55	\$22.80	\$103.50
MA6306Vivid	AI Co Si Zn	1-3-6	\$3.00	\$6.58	\$11.95	\$21.70	\$98.50
MA6308Delphinium	AI Co Sn	1-3-6	\$3.00				
MA6313Medium Blue					\$14.20		
MA6339Royal							
MA6363Sky	AI Co Si	1-3-6	. \$3.00	\$5.65	\$10.25	\$18.60	\$84.50
MA6371Teal, Dark	Al Co Cr	1-3-6	. \$3.00	\$9.15	\$16.60	\$30.10	\$136.50
MA6376Robin's Egg							
MA6383Cobalt	AI Co	1-3-6	\$4.00	\$9.85	\$17.90	\$32.50	\$147.50
Purples							
MA6304Violet Chr/Tin	Cr Si Sn	3-5	\$6.00	\$18.63	\$33.85	\$61.50	\$279.50
MA6317Lavender							
MA6319Lavender							
MA6381Blackberry Wine	Ca Co Cr Fe Ni Si Sn	3-5-9	. \$4.25				ຈັງວິດ.ວິບ

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## **MASON STAINS**

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